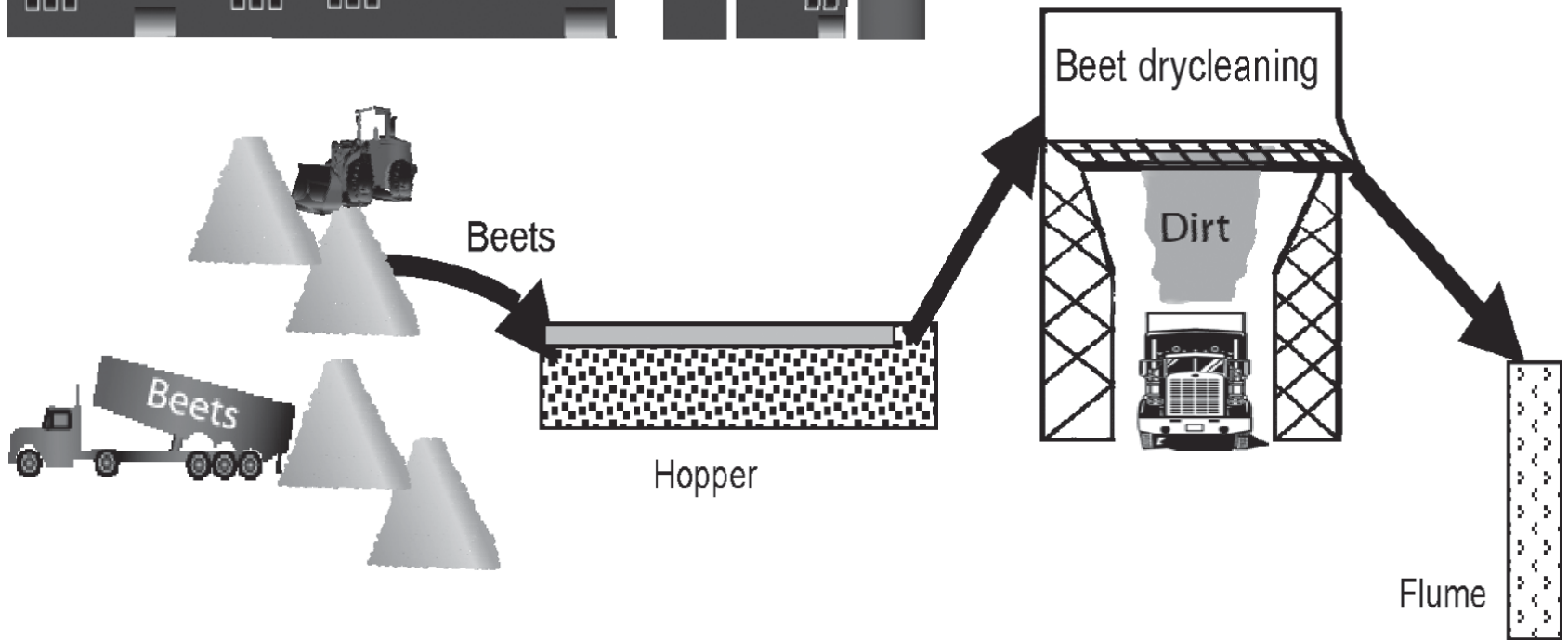
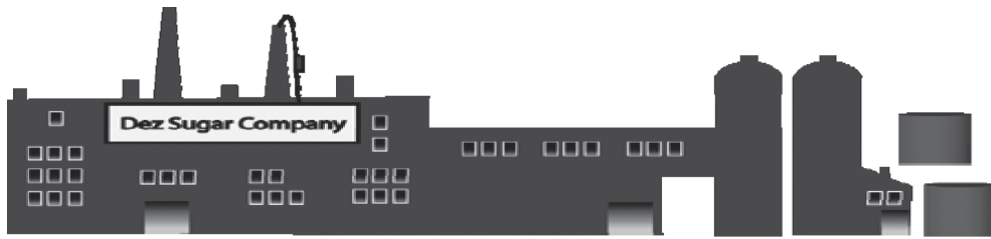
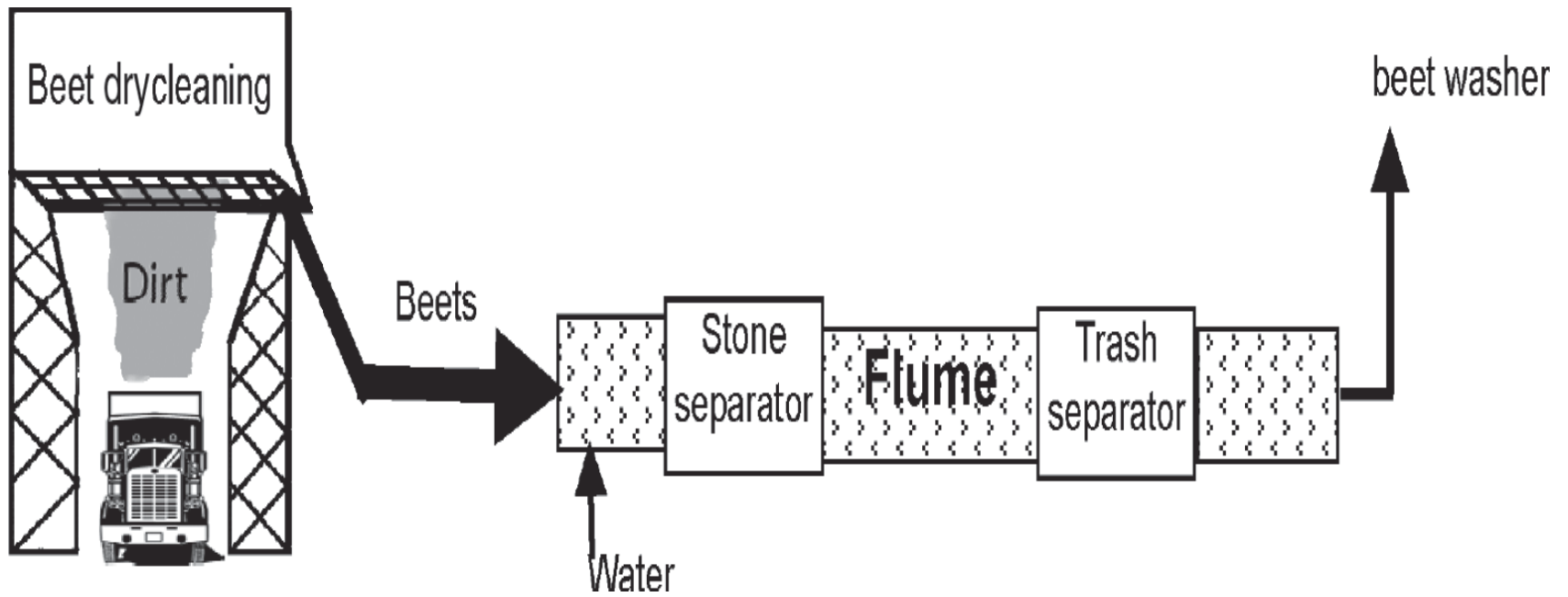


Figure 3.1.1 Flow diagram of beet receiving and storage (Station 1)



Flow diagram of beet drycleaning (Station 2)



Flow diagram of beet conveying and fluming (Station 3)